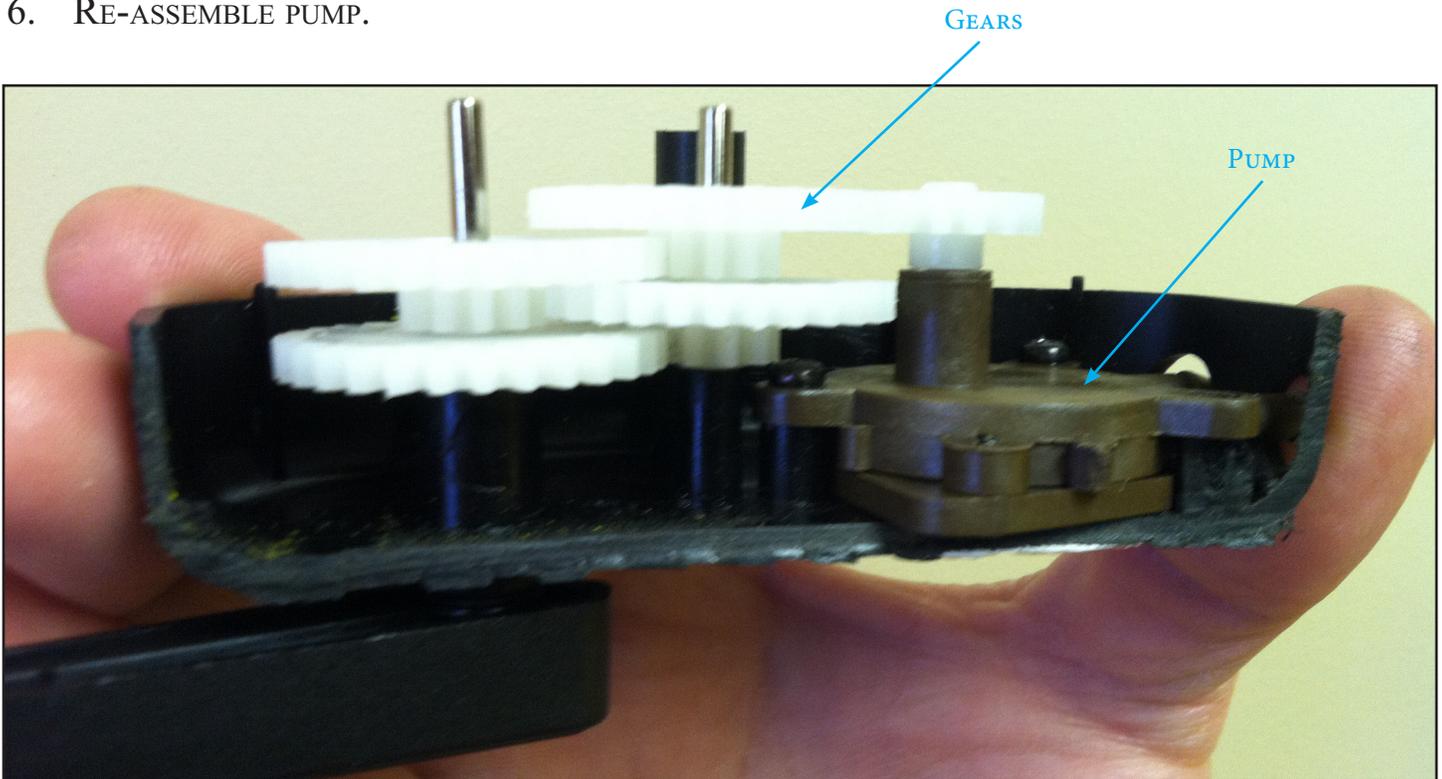


DU-BRO

Fuel Pump Repair

If your fuel pump “locks up” and the handle will not rotate, follow these simple steps to repair it.

1. DO NOT FORCE THE CRANK HANDLE.
2. USE A MEDIUM SIZE PHILLIPS SCREWDRIVER AND REMOVE THE CRANK.
3. USING A SMALL PHILLIPS SCREWDRIVER, REMOVE THE (4) SCREWS IN THE HOUSING AND CAREFULLY OPEN THE PUMP BODY.
4. REMOVE THE PUMP BY REMOVING THE (3) MOUNTING SCREWS HOLDING IT IN PLACE.
*NOTE: PLACE GEARS IN CORRECT ORDER TO AID IN RE-ASSEMBLY.
5. TURN THE PUMP OVER AND LOOSEN THE (3) SCREWS 1/16 - 1/8 TURN UNTIL THE PUMP ROTATES FREELY BY HAND.
6. RE-ASSEMBLE PUMP.



Side cut-away view of pump.